



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

002026

D205-633-023
Job Sheet 175126



Part No: D205-633-023

Job Qty: 1 ea

Part Name: Heli-Access-Step™ LH - 31" Extended Height Gear, Simplex Tank Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/27/18

Job Tracking No:

Due Date: 4/13/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C SHEET 17 IPP Rev:A new issue Rev B dwg 07-11-19 DD verified by:EC lpp RevB 11.07.26 per NCR 11-628 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/13/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs		4/13/18	0.00	0.00	Packaging1-2		
120	QC	1 pcs		4/13/18	0.00	0.00	QC4		Smb
125	DC	1 pcs		4/13/18	0.00	0.00	DC		
130	Packaging	1 pcs		4/13/18	0.00	0.00	Packaging3-1		Smb
140	QC21-FG	1 Ea		4/13/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D205-633-023 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D205-633-023

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9-00
APR 09 2018
fg 039

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DART
AEROSPACE

Container No: S056838



Part: D205-633-023
Job No: 175126
Serial No/Batch: S056838
Revision:
Inspector:

Date: 03/29/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-12A	Bolt	1 Ea (1 ea)	90-Start up Operation	5014151
AN4-14A	Bolt	1 Ea (1 ea)	90-Start up Operation	5027723
AN4-5A	Bolt	1 Ea (1 ea)	90-Start up Operation	5027725
AN4-6A	Bolt	3 Ea (3 ea)	90-Start up Operation	5044186
AN4-7A	Bolt	1 Ea (1 ea)	90-Start up Operation	50137820.80
AN44-7A	Eyebolt	1 Ea (1 ea)	90-Start up Operation	5038781
AN5-14A	Bolt	1 Ea (1 ea)	90-Start up Operation	5056344
D2022-101	Spacer	4 Ea (4 ea)	90-Start up Operation	5045071
D2022-103	Spacer	2 Ea (2 ea)	90-Start up Operation	5045077
D2562-013	Strut 26.63"	1 Ea (1 ea)	90-Start up Operation	5053719
D2563	Step Weldment Assembly	1 Ea (1 ea)	90-Start up Operation	5051493
D2565-201	Strut	1 Ea (1 ea)	90-Start up Operation	5053818
D2565-203	Strut	1 Ea (1 ea)	90-Start up Operation	5053869
D2565-205	Strut	1 Ea (1 ea)	90-Start up Operation	5053904
D2565-207	Strut	1 Ea (1 ea)	90-Start up Operation	5001502
D2565-209	Strut	1 Ea (1 ea)	90-Start up Operation	5054071
D2565-211	Strut	1 Ea (1 ea)	90-Start up Operation	5053130
D3437-043	Aft Strut Assembly	1 Ea (1 ea)	90-Start up Operation	5058485
MS21042L4	Nut	7 Ea (7 ea)	90-Start up Operation	5045401
MS21042L5	Nut	2 Ea (2 ea)	90-Start up Operation	5016780
NAS1149D0463J	Washer	14 Ea (14 ea)	90-Start up Operation	5045845
NAS1149D0563J	Washer	3 Ea (3 ea)	90-Start up Operation	5025743

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-12A	1	155	0
	AN4-14A	1	186	0
	AN4-5A	1	95	0
	AN4-6A	3	1,076	0
	AN4-7A	1	73	0
	AN44-7A	1	8	0
	AN5-14A	1	4	0
	D2022-101	4	57	0
	D2022-103	2	33	0
	D2562-013	1	4	0
	D2563	1	8	0
	D2565-201	1	6	0
	D2565-203	1	6	0
	D2565-205	1	6	0
	D2565-207	1	7	0
	D2565-209	1	7	0
	D2565-211	1	6	0
	D3437-043	1	2	0
	MS21042L4	7	3,260	0
	MS21042L5	2	674	0
	NAS1149D0463J	14	3,241	0
	NAS1149D0563J	3	1,991	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002026	S014151	AN4-12A	Bolt		ST344	1
002026	S056656	AN4-14A	Bolt	s027723	ST344	1
002026	S056658	AN4-5A	Bolt	s027725	ST345	1
002026	S056659	AN4-6A	Bolt	s044186	ST345	3
002026	S056660	AN4-7A	Bolt	fm137820.80	ST345	1
002026	S038781	AN44-7A	Eyebolt		ST339	1
002026	S056662	AN5-14A	Bolt	s056344	ST338	1
002026	S055965	D2022-101	Spacer	s045071	ST001	4
002026	S055963	D2022-103	Spacer	s045077	ST001	2
002026	S056645	D2562-013	Strut 26.63"	s053719	ST353	1
002026	S056649	D2565-201	Strut	s053818	ST354	1
002026	S056650	D2565-203	Strut	s053869	ST355	1
002026	S056651	D2565-205	Strut	s053904	ST354	1
002026	S001502	D2565-207	Strut	S001498	ST354	1
002026	S056653	D2565-209	Strut	s054071	ST355	1
002026	S056654	D2565-211	Strut	s053130	ST355	1
002026	S055961	MS21042L4	Nut	s045901	ST303	7
002026	S055960	MS21042L5	Nut	s016880	ST303	2
002026	S055959	NAS1149D0463J	Washer	s045845	ST263	14
002026	S055958	NAS1149D0563J	Washer	s025743	ST263	3

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

D3432-043

S059485

Plex 3/29/18 11:00 AM Dart.joly.jocelyne

DART AEROSPACE LTD.

IIN-D205-633

Page 18 of 18

5.2 D205-633-021/-022/-023/-024/-025/-026 Heli-Access Step
(Simplex Model 304 Fire Attack Tank Compatible)

QTY -021	QTY -022	QTY -023	QTY -024	QTY -025	QTY -026	Part Number	Description
X						D205-633-021	Heli-Access-Step™ (LH), High Gear
	X					D205-633-022	Heli-Access-Step™ (RH), High Gear
		X				D205-633-023	Heli-Access-Step™ (LH), Extended High Gear (31")
			X			D205-633-024	Heli-Access-Step™ (RH), Extended High Gear (31")
				X		D205-633-025	Heli-Access-Step™ (LH), Extended High Gear (39")
					X	D205-633-026	Heli-Access-Step™ (RH), Extended High Gear (39")
4	4	4	4	4	4	D2022-101	SPACER
2	2	2	2	2	2	D2022-103	SPACER
				1	1	D2562-005	STRUT
1	1					D2562-011	STRUT
		1	1			D2562-013	STRUT
1		1		1		D2563	WELDMENT ASSEMBLY
1	1					D2565-101	STRUT
1	1					D2565-103	STRUT
1	1					D2565-105	STRUT
1	1					D2565-107	STRUT
1	1					D2565-109	STRUT
*1	*1					D2565-111	STRUT
		1	1			D2565-201	STRUT
		1	1			D2565-203	STRUT
		1	1			D2565-205	STRUT
		1	1			D2565-207	STRUT
		1	1			D2565-209	STRUT
		*1	*1			D2565-211	STRUT
				1	1	D2565-301	STRUT
				1	1	D2565-303	STRUT
				1	1	D2565-305	STRUT
				1	1	D2565-307	STRUT
				1	1	D2565-309	STRUT
				*1	*1	D3165-1	SUPPORT ARM
1	1					D3437-041	AFT STRUT ASSEMBLY
		1	1			D3437-043	AFT STRUT ASSEMBLY
				1	1	D3437-045	AFT STRUT ASSEMBLY
	1		1		1	D3438-042	WELDMENT ASSEMBLY
1	1	1	1	1	1	AN4-5A	BOLT
4	4	3	3	3	3	AN4-6A	BOLT
1	1	1	1	1	1	AN4-7A	BOLT
1	1					AN4-11A	BOLT
		1	1	1	1	AN4-12A	BOLT
1	1	1	1	1	1	AN4-14A	BOLT
1	1	1	1	1	1	AN44-7A	EYEBOLT
1	1	1	1	1	1	AN5-14A	BOLT
16	16	14	14	14	14	AN960JD416	WASHER
3	3	3	3	3	3	AN960JD516	WASHER
8	8	7	7	7	7	MS21042L4	NUT (or MS21042-4)
2	2	2	2	2	2	MS21042L5	NUT (or MS21042-5)

* ONLY INSTALLED IF TANK IS REMOVED